

# Work Order ID 75654

**\*75654\***

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Thursday, October 27, 2011 2:29:53 PM

Item ID: D206-802-032

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Passenger Door Opener Installation, RH

Start Date: 10/27/2011 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 10/28/2011 Req'd Qty: 1.00 **\*1\***

Customer:

Reference: ECN 11-655 - **REWORK**

Approvals: Process Plan: MF Date: 11-10-27 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9579	A
IIN-D407-802-3	A

140 0.00

**\*140\***

Packaging

Memo 0.00

Packaging

PULL FROM STOCK D206-802-032 B 64501

-ADD D4108-11 X 1 TEMPLATE  
-ADD D4108-047 X 1 DOUBLER ASSY  
-ADD CR3523-4-4 X 4 RIVETS

PER ECN 11-655

UPDATE PAPERWORK AND NEW LABELS @ CHG 2

*Handwritten: 11/11/02*

150 QC4- 100% Inspect kits for completeness 0.00

**\*150\***

QC

Memo 0.00

Quality Control

*Handwritten: 11-11-02*

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**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

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Item Name: Passenger Door Opener Installation, RH

Start Date: 10/27/2011 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 10/28/2011 Req'd Qty: 1.00 **\*1\***

Customer:

Reference: ECN 11-655

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

RWB

**\*160\***

Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER AND CHG 2

11/11/2 JF 12

170

QC21- Final Inspection - Work Order Release

0.00

**\*170\***

QC

Memo

0.00

Quality Control

11/11/3 JF

MF  
11-11-03

# Picklist Print

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Work Order ID: 75654

Parent Item: D206-802-032

Start Date: 10/27/2011

Required Date: 10/28/2011

Parent Item Name: Passenger Door Opener Installation, RH

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC  
DSI9579 REV.A DD verf:EC

IPP Rev:B 11.10.25 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
CR3523-4-4 Rivet		Purchased	No				Each	22.0000		4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST314		22							
				115768		22							
D4108-047 Sill Doubler Assembly		Manufactured	No				Each	3.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		3							
				64489		3							
D4108-11 Template		Manufactured	No				Each	8.0000		1,111,12			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st128		8							
				64488		8							

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: 11.10.24	Job No.: ENG2106OCT	ADR Yes/No: Y	ADR Date: 11.10.23	ECN #: 11- 655
Product No.: D206-802-032		Created By: [Signature]	Approved By: [Signature]	
Product Name: PASSENGER DOOR OPENER KIT, LH		Checked By: [Signature]		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC	
		DD	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	DS	
Marketing	Y	SW	
Customer Order Processing	N		

**Reason for Change:**  
TO ADDRESS INSTALLATION ON RECENT AIRCRAFT WHICH AIRFRAME IS OR PARTLY IS COMPOSITE.

**Documents Affected:**  
RELEASE DSI 9579 REV. A

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	MB	MDL-D407-802 REV. D	11.10.24
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		11.10.24
11	Update Product Specification Files	Y	KJ		11.10.24
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.10.24
13	Update Document Record (DR)	N		NONE. NEW MDL FORMAT.	
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ		11.10.24
17	Update / Verify ARC Database	Y	KJ		11.10.24
18	Create / Update Change Record Form / Item Card Database	Y	KJ	SEE BELOW.	11.10.24
19	Create / Update PPP's	Y	KJ	AS REQUIRED	
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ	WITH ADR & MDL	11.10.24
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ	WITH A <del>DSI</del> DSI 9579 REV. A	11.10.24
24					

**Description / Action:**  
 - D206-802-032 BOM, ROUTE, AND W/O REQUIRE UPDATE (ADDITION OF PARTS/QTY'S PER DSI 9579 REV. A)  
 - UPDATE D206-802-032 KITS IN STOCK/IN PROGRESS IAW DSI 9579 REV. A  
 - UPDATE D407-802 PRODUCT DOCUMENTATION ON DART WEBSITE  
 - D206-802-032 NOW AT CHG 002  
 - DSI-9579-011 AT CHG 001.

#75654 - (72148) [Signature]  
 #75655 (72148) [Signature]  
 O in progress [Signature] 11-10-27

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_